FIG. 1
SCALE: 2 IN. = 1 FT.

60863-5
DOPED TO COCKPIT SIDE OF FABRIC
2 REQ.

TRIM FABRIC
PINKED TAPE
24032-2
SECTION L-L
FULL SIZE

BOTTOM EDGE OF FUSELAGE COWL
℄ OF LOWER LONGERON
REAR LANDING GEAR FITTING
24021
80122-53
PINKED TAPE
FRONT LANDING GEAR FITTING
80122-49
2 REQ'D.
80541-2 DOPED TO FABRIC

TRIM FABRIC
SECTION N-N
FULL SIZE

24032-5
PINKED TAPE
24032-4
SECTION H-H
FULL SIZE

TOP FABRIC
COCKPIT FABRIC
SECTION F-F
FULL SIZE

FABRIC
WRAP FABRIC AS SHOWN IN SECTION Q-Q THRU THIS AREA.
TRIM FABRIC
SECTION M-M
FULL SIZE

COCKPIT SIDE FABRIC
COCKPIT REAR FABRIC
SECTION O-O
FULL SIZE

TOP FABRIC
TRIM FABRIC
PINKED TAPE
REAR FABRIC
SECTION J-J
FULL SIZE

SECTION Q-Q
FULL SIZE

24146
60042-40 DOPED TO OUTSIDE OF FABRIC FOR WING ROOT FAIRING ATTACHMENT
12761 [L]
80122-49 [L]
2 REQ'D.
10292 DOPE TO FABRIC
60863-5 ON INSIDE (LEFT SIDE)
FUEL TANK INST. 70493
SEE FIG. 1
℄ OF LONGERON
TOP LONGERON
10293 DOPE TO FABRIC
HOLE IN GROMMET PLACED OVER STABILIZER SUPPORT TUBE. REAR EDGE OF GROMMET TO BE PARALLEL TO TAILPOST.
80541-2 [R] DOPED TO FABRIC
41723-3
TOP FABRIC DOPED TO INSIDE OF WINDOW CHANNEL
24032-6
SECTION G-G
FULL SIZE
FUSELAGE COWL INST. 24083
60863-5 ON INSIDE [R]
22481
PINKED TAPE
60863-3
23901 (SEE NOTE 1)
60863-5
24032-3
SECTION K-K
FULL SIZE

10293	2	GROMMET
80042-40	2	PLATE
24032-6	2	FABRIC
10292	2	GROMMET
24032-3	2	TRIM FABRIC
24032-2	2	TRIM FABRIC
	1	3/8 x 3½" COTTON HERRINGBONE TAPE
	1	12 L BARBOUR'S 7 STITCHING CORD
	2	x 1473 PINKED TAPE SEE SPEC. A.M.S. 3804
80541-2	2	WINDOW FRAME
80122-53	1	GROMMETS
80122-49	4	
70493	1	FUEL TANK INST.
60863-3	2	REINFORCEMENT
60863-5	6	REINFORCEMENT
12761	2	COVER ASSEMBLY
51111-3	1	FILLETS, ANGLES
51111-2	1	
41723-3	8	PATCH
23901	50	REINFORCEMENT
24146		FUSELAGE ASSY.
24083	1	FUSE. COWL INST.
24032-6 / 24032-5	1	COCKPIT REAR FABRIC
24021	2	FUSE. TOP FABRIC
23581	1	COCKPIT SIDE FABRIC
23581		
22491	1	BOTTOM FABRIC
22481	2	SIDE FABRIC

FABRIC WRAPPED AROUND AND DOPED TO CENTER TURTLE-DECK STRINGER.
FABRIC WRAPPED AROUND AND DOPED TO TOP LONGERON.
FABRIC WRAPPED AROUND AND DOPED TO LOWER LONGERON
PINKED TAPE
22491
SECTION A-A

FABRIC
41723-3
HERRINGBONE TAPE
SINGLE STITCH WITH TRIPLE KNOT AND TAPE, TO BE COVERED WITH PATCH.
STITCHING CORD
SECTION B-B
FULL SIZE

PINKED TAPE
51111-3
FABRIC
SECTION C-C (RIGHT SIDE ONLY)
FULL SIZE

23581
23581-1
COCKPIT SIDE FABRIC WRAPPED AROUND AND DOPED TO LOWER LONGERON
PINKED TAPE
SECTION E-E

FABRIC DOPED TO INSIDE OF WINDOW CHANNEL
FABRIC
SECTION D-D (RIGHT SIDE ONLY)
FULL SIZE

51111-2
PINKED TAPE
SECTION P-P (LEFT SIDE ONLY)
FULL SIZE

NOTES:
1. REINFORCEMENT 23901 USED WHERE METAL FITTINGS PROTRUDE THROUGH FABRIC.
2. PARTS MARKED [L] USED ON LEFT SIDE ONLY
PARTS MARKED [R] USED ON RIGHT SIDE ONLY

1 PINKED TAPE ALTERNATE FOR 24126